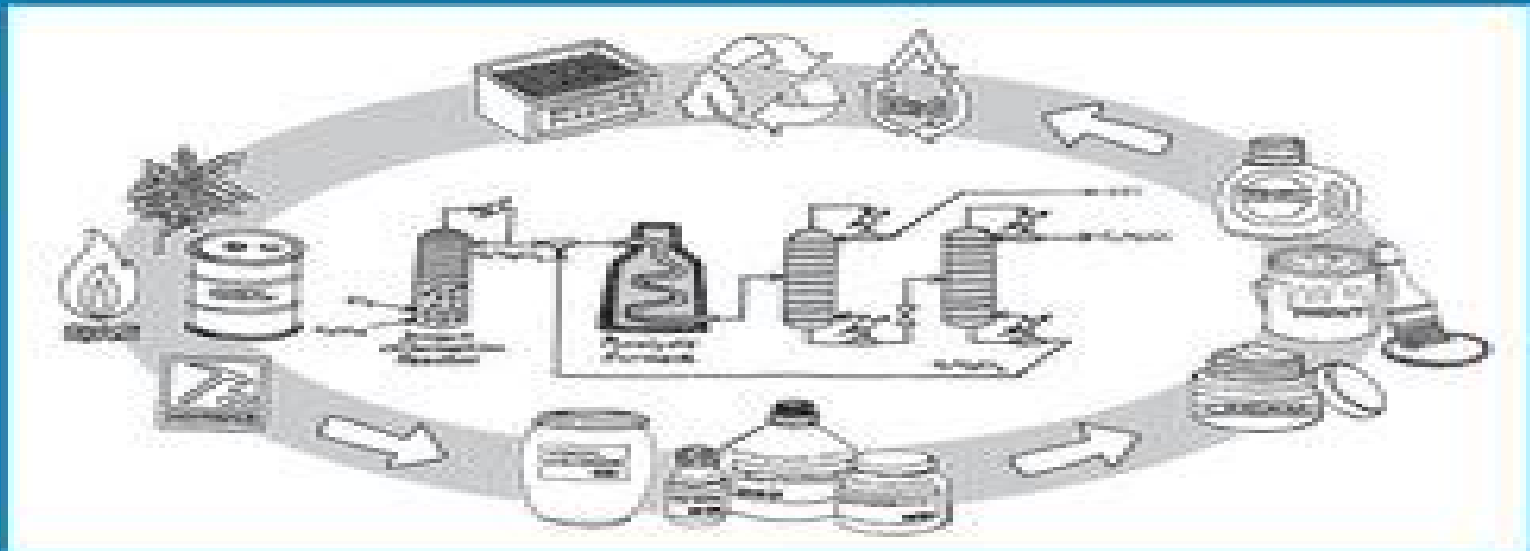


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# Product And Process Design Principles Synthesis Analysis

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