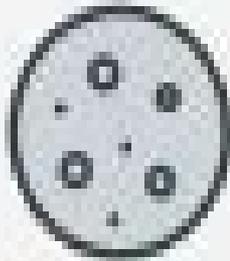
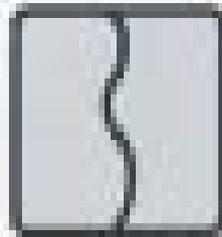


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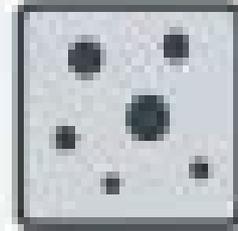
Gas Porosity



Shrinkage



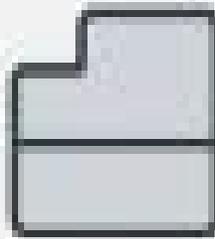
Cold Shut



Inclusion



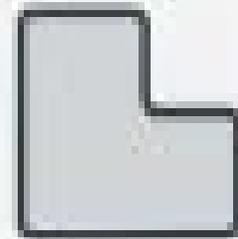
Hot Tear



Mold Shift



Oxide Film
/ Dross



Incomplete
Fill

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Casting Design and Performance ,2009

Nanotechnologies in Green Chemistry and Environmental

Sustainability Samsul Ariffin Abdul Karim,2022-12-09 Nanotechnologies represent a fast growing market and this unique volume highlights the current studies in applied sciences on sustainability of green science and technology The chapters include modelling machine learning nanotechnology nanofluids nanosystems smart materials and applications and solar and fuel cells technology The authors cover simulation additive manufacturing machine learning and the autonomous system Various aspects of green science as well as trans disciplinary topics between fundamental science and engineering are presented The book is suitable for all postgraduates and researchers working in this rapid growing research area Features Presenting latest research on green materials and sustainability Provide in depth discussion on modeling and simulation using latest techniques Technical exposure for the readers on additive manufacturing principles Numerous examples on nanofluids and nano technology are presented Discusses computer modeling superconductivity nanotubes and related structures such as graphene

Data-Driven Optimization of Manufacturing Processes

Kalita, Kanak,Ghadai, Ranjan Kumar,Gao, Xiao-Zhi,2020-12-25 All machining process are dependent on a number of inherent process parameters It is of the utmost importance to find suitable combinations to all the process parameters so that the desired output response is optimized While doing so may be nearly impossible or too expensive by carrying out experiments at all possible combinations it may be done quickly and efficiently by using computational intelligence techniques Due to the versatile nature of computational intelligence techniques they can be used at different phases of the machining process design and optimization process While powerful machine learning methods like gene expression programming GEP artificial neural network ANN support vector regression SVM and more can be used at an early phase of the design and optimization process to act as predictive models for the actual experiments other metaheuristics based methods like cuckoo search ant colony optimization particle swarm optimization and others can be used to optimize these predictive models to find the optimal process parameter combination These machining and optimization processes are the future of manufacturing Data Driven Optimization of Manufacturing Processes contains the latest research on the application of state of the art computational intelligence techniques from both predictive modeling and optimization viewpoint in both soft computing approaches and machining processes The chapters provide solutions applicable to machining or manufacturing process problems and for optimizing the problems involved in other areas of mechanical civil and electrical engineering making it a valuable reference tool This book is addressed to engineers scientists practitioners stakeholders researchers academicians and students interested in the potential of recently developed powerful computational intelligence techniques towards improving the performance of machining processes

Advances in Material Sciences and Engineering

Mokhtar Awang,Seyed Sattar Emamian,Farazila Yusof,2019-09-19 This book presents selected papers from the 4th International Conference on Mechanical

Manufacturing and Plant Engineering ICMMPPE 2018 which was held in Melaka Malaysia from the 14th to the 15th of November 2018 The proceedings discuss genuine problems concerning joining technologies that are at the heart of various manufacturing sectors In addition they present the outcomes of experimental and numerical works addressing current problems in soldering arc welding and solid state joining technologies [Principles of Metal Casting, Third Edition](#) Mahi Sahoo, Sam Sahu, 2014-06-05 The definitive metal casting resource fully updated Written by prominent industry experts Principles of Metal Casting Third Edition addresses the latest advances in the field such as melting casting processes sand systems alloy development heat treatment and processing technologies New chapters cover solidification modeling casting defects and zinc and zinc alloys Detailed photographs illustrations tables and equations are included throughout Ideal for students and researchers in metallurgy and foundry science as well as foundry industry professionals this authoritative guide provides all of the information needed to produce premium quality castings Comprehensive coverage includes Patterns Casting processes Solidification of metals and alloys Gating and risering of castings Casting process simulation Aluminum and aluminum alloys Copper and copper alloys Magnesium and magnesium alloys Zinc and zinc alloys Cast irons Steel castings Cleaning and inspection Casting defects [Microscopy and Analysis](#), 2004 [The Foundry Trade Journal](#), 1925 **Transactions**, 1991 *Modern Castings*, 1981 **Analysis of Casting Defects** American Foundrymen's Society, 1974 This book helps foundrymen eliminate or minimize inherent casting problems improve casting quality and reduce cleaning and finishing costs **Metals Abstracts**, 1997 **Light Metals 2011** Stephen Lindsay, 2016-12-23 The Light Metals symposia are a key part of the TMS Annual Meeting Exhibition presenting the most recent developments discoveries and practices in primary aluminum science and technology Publishing the proceedings from these important symposia the Light Metals volume has become the definitive reference in the field of aluminum production and related light metal technologies Light Metals 2011 offers a mix of the latest scientific research findings and applied technology covering alumina and bauxite aluminum reduction technology aluminum rolling cast shop for aluminum production electrode technology and furnace efficiency [Advanced Materials and Materials Application](#) Femiana Gapsari, Bruno Castanie, Ramesh K. Agarwal, 2024-05-21 Special topic volume with invited peer reviewed papers only [Modern Casting](#), 1961 **Transactions of the American Foundrymen's Society**, 1990 [Why Do Multi-physics Analysis ?](#) Carsten Dehning, Klaus Wolf, 2006 **Transactions - National Die Casting Congress**, 1962 [International Journal of Cast Metals Research](#), 2002 **Applied Mechanics Reviews**, 1985 **Transactions of the 1962 Second National Die Casting Congress**, 1962

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