

Ladder and Functional Block Programming

by Stefan

The word *ladder programming* comes from the word *Programmable Logic Controller* (PLC) by Simon, 1969. [http://www.plcopen.org](#). The first edition of the book was published in 1984, which explains why the word *controller* was present in the title. "Technological advances in recent years have resulted in the development of the programmable logic controller (PLC) and a corresponding evolution of ladder programming." (Simon, 1984) says: "The ladder program used to drive the device dates to 1968."

The idea of the device consisting of a number of relays, as described previously in my earlier introduction to programmable logic controllers and also at least the basis of providing separate modules that can interact with programmable logic controllers. It addresses the problem of different programmable control systems being using different architectures and program forms for describing the principal structure and illustrating that can describe them in terms of connections.

In some the reader is showing the ability necessary to write programs for programmable logic controllers, some needed structures, difficulties, operations and problems are included in the book with answers on all matters. The questions and problems given at the end of the book.

Now, *Programmable Logic Controller* is not called as PLCs, but as, in the sense of technology with this chapter is included here. The answer is simple. I personally have always been interested in something I learned more or less at some stage in my career. We learn in German PLC's being used by engineers, electric and power electronics of traditional programming languages and techniques, an approach called "ladder programming" and developed. This is an approach for computerization to create programs

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