

### All about Failure Mechanisms of C-steels according to API 571

| Failure Mechanism  | Description   | Affected Mat. Properties   | Critical factors related to service  | Affected Units  | Appearance Morphology   | Prevention Mitigation  | Inspection Monitoring   | Remarks acc. to API 571 and 579   |
|--|---|--|--|---|---|--|---|---|
| Creep and Stress Rupture (API 571/ GALICOM)  | Creep at Temperature >370°C depending on material. Deformation may lead to a rupture<br>Related Mechanism:<br>1. Short term overheat.<br>Stress Rupture<br>2. Reheat cracking in heavy wall equipm. | 1. All metals<br>2. Low creep ductility<br>3. Cut of remaining life            | 1. Material<br>2. Load<br>3. Temperature   | 1. Heater tubes in fired heaters<br>2. Tube support<br>3. Other furnace internals<br>4. HAZ | 1. Hardening<br>2. Creep voids at grain bound.<br>3. fissures<br>4. cracks (bulging)        | 1. Design<br>2. Material Selection<br>4. PWHT  | visual<br>UT,RT,EC, WFMT  | API 571:<br>Chapter: 4.2.8<br>Table 4-2<br>Figure:4-9, 4-10<br>API 579: G.3.5<br>Subsurface Crack and Microfissuring<br>Microvoid Format. |
| Mechanical Fatigue (API 571)<br>Corrosion Fatigue Cracking (GALICOM)<br>consider also Therm. Vibration Fatigue (API 571) | sudden, unexpected failure exposed to cyclic stresses for an extended period<br>Related Mechanism:<br>Vibration induced fatigue, Thermal fatigue  | 1. All metals<br>2. Fatigue limit<br>3. Endurance limit                        | 1. Geometric<br>2. Stress level (Temp.)<br>3. Number of cycles<br>4. Material strength<br>5. Material Hardness<br>6. Material Microstruct.                       | 1. small nozzles<br>2. rotating shafts on pumps and compressors                             | concentric rings (waves) emanating from the crack initiation site                           | 1. Good Design<br>2. Material Selection<br>3. Minimize weld defects<br>4. use of LIT<br>5. Min. Stress concentration | PT, MT and SWUT (shear wave US testing)<br>Vibration Monitoring   | API 571:<br>Chapter: 4.2.14<br>Fig. 4-29 to 34<br>API 579:<br>G.3.4 Surface connected cracking  |
| Erosion/ Erosion-Corrosion (API 571/ GALICOM)  | Erosion:<br>mechanical removal of surface material<br>Erosion- Corrosion:<br>removing protective films<br>Related Mechanism:<br>Cavitation, Fretting  | 1. All metals<br>2. Hardness of the surface<br>3. Free corrosion potential (V) | 1. Velocity<br>2. Concentration of impacting medium<br>3. Size and hardness of impacting particles<br>4. Hardness and corrosion resistance<br>5. Angle of impact | 1. Bends<br>2. Tees<br>3. Reducers<br>4. Nozzles<br>5. Valves<br>6. Pumps<br>7. Heatersch.  | localized loss in thickness, in the form of pits, grooves, waves, rounded holes and valleys | 1. Geometry<br>2. Material Selection<br>3. Surface Hardening<br>4. Inhibitors  | 1. Visual inspection of suspected areas<br>2. UT, RT (metal loss) | API 571:<br>Chapter:4.3.14<br>Table: 4-3<br>Fig. 4-23, 24, 25<br>API 579:<br>G.3.3 Localized metal loss                                   |

# Api 571 Study Guide Lnenad

**J Dewey**



**Api 571 Study Guide Lnenad:**

The book delves into Api 571 Study Guide Lnenad. Api 571 Study Guide Lnenad is a vital topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Api 571 Study Guide Lnenad, encompassing both the fundamentals and more intricate discussions.

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