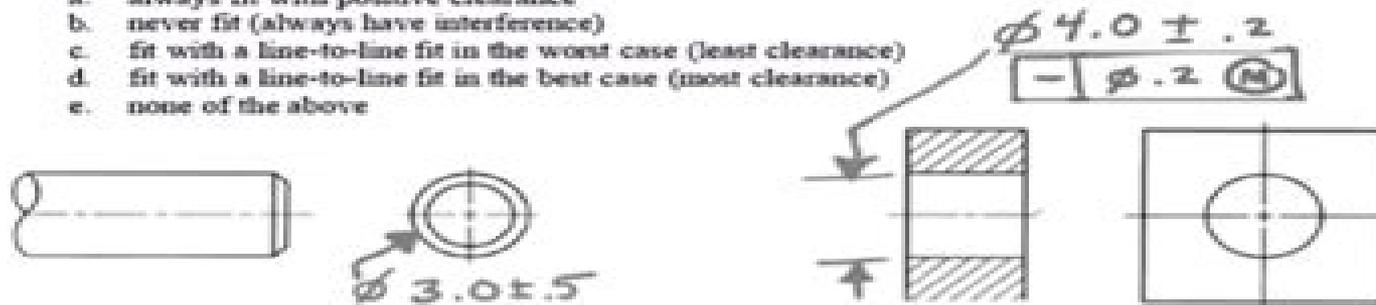


3. If a machined cylindrical hole meets a straightness tolerance applied to its axis with a tolerance size specified as $\text{Ø}1.0$ without a maximum material condition modifier, it will _____ a straightness tolerance applied to its axis with a tolerance size specified as $\text{Ø}1.0$ with a maximum material condition modifier.
- always meet
 - only meet if its as-manufactured size is equal to the maximum material condition size
 - only meet if its as-manufactured size is not equal to the maximum material condition size
 - never meet
 - none of the above
4. If they are manufactured to the dimensions and tolerances specified in the drawings, the peg (pictured below left) will _____ in the hole (pictured below right).
- always fit with positive clearance
 - never fit (always have interference)
 - fit with a line-to-line fit in the worst case (least clearance)
 - fit with a line-to-line fit in the best case (most clearance)
 - none of the above



The next set of problems (5 – 12) may have more than one correct answer. Choose ALL correct answers.

5. Which of these processes are material removal processes? (Choose ALL that could correspond)
- turning
 - grinding
 - CNC
 - milling
 - none of the above
6. When specifying tolerance zones, they should be:
- as small as the manufacturing process will allow
 - as large as the manufacturing process will allow
 - the smallest that will allow the part to function
 - the largest that will allow the part to function
 - none of the above
7. For a hole basis, which of the following are true?
- The largest hole is the basic size
 - It is signified by a capital H
 - The largest shaft size will always be \leq the basic size
 - The hole tolerances are tighter than the shaft tolerances
 - None of the above

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Decisions and Orders of the National Labor Relations Board United States. National Labor Relations Board,1997

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Professionals (GDTP) in Accordance with the ASME Y14.5.2-2000 Standard Robert H. Nickolaisen,2002 This study guide has been written to assist individuals to prepare for certification as a Geometric Dimensioning and Tolerancing Professional GDTP through the American Society of Mechanical Engineers ASME The objectives of the study guide are to Introduce the purpose history and application process for obtaining Geometric Dimensioning and Tolerancing Professional Certification in accordance with the American Society of Mechanical Engineers ASME administrative procedures and the ASME Y14 5 2 2000 Standard Develop a systematic study strategy that will assist individuals preparing for the ASME Geometric Dimensioning and Tolerancing Professional Certification written examinations Provide practice questions and answers that will assist individuals in preparing for the ASME Geometric Dimensioning and Tolerancing Professional Certification written examinations Show More Show Less Advances in Design Engineering Francisco

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