

# Instrumentation interview Question-Answers

## 1. What Is Instrumentation?

### Answer :

The technology which is used to measured and control the process system of plant is called instrumentation. It is branch of engineering.

## 2. What Is Reynolds Number?

### Answer :

We know with help of reynolds number what type of flow in fluid.

## 3. Why Do We Use 4-20ma Signal Instead Of 0-10 Ma?

### Answer :

To elevate zero so that we can come to know whether it is dead zero or from signal.

## 4. What Is The Difference Between Dry Leg And Wet Leg?

### Answer :

Dry leg means in lab. And wet leg means in field

## 5. How Can We Calibrate A Positioner?

### Answer :

A positioner is a device put into a valve to ensure that it is at a correct position of opening as per the control signal. An I/P converter only sends the opening/closing request to valve but can not confirm its position.

Positioner senses the valve opening through a position feedback link connected to valve stem which is its input signal. I/P converter output is its setpoint input. The difference between these two is the error signal based on which the positioner positions the valve to correct position to reduce error to zero. Hence positioner is nothing but a pneumatic feedback controller.

Controlled external supply air to positioner provides power to positioner to position a valve. Also positioner is used in a valve when valve operating signal range is different from I/P converter output range.

## 6. Explain What Is The Working Principle Of The Magnetic Meter?

### Answer :

An electric potential is developed when a conductor is moved across the magnetic field. In most electrical machinery the conductor is a wire. The principle is equally applicable to a moving, electrically conductive liquid. The primary device of commercial magnetic meters consist of straight cylindrical electrically insulated tube with a pair of electrodes nearly flush with the tube walls and located at opposite end of a tube diameter. This device is limited to electrically conducting liquids. The magnetic meter is particularly suited to measurement of slurries and dirty fluids.

## 7. Tell Me The Mechanism Behind The Turbine Meter?

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**Ensheng Dong**



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emerged from the need of consolidating a meaningful bilingual methodology for children from three to five years of age from low socioeconomic backgrounds belonging to the public education system where they could start learning English and Spanish by means of a bilingual methodology that provides them with the same opportunities as middle to high class children Its aim is to implement an Early Sequential Bilingual Methodology Model in a public Early Childhood Development Center ECDC Centro de Desarrollo Infantil CDI collect data from class observations student s responses teachers and English teachers views as well as parents perceptions to consolidate the model contributing to the modification of the actual Colombian bilingual policy so to include early childhood Likewise it will provide children with new opportunities to develop higher cognitive and neuronal skills that can maximize their academic performance throughout their school years This present Early Sequential Bilingual Model is a descriptive case study funded by the Universidad Tecnol gica de Pereira and was implemented in a public ECDC CDI in Pereira Risaralda Colombia based on the bilingual methodological proposals portrayed by Rodao 2011 and Arias et al 2015 This research project depicts and systematizes the most predominant methodological techniques used when teaching English at public ECDCs CDIs and interprets their effectiveness based on the data collected from surveys interviews observations and field notes as well as early childhood teachers researchers English teachers and parents perceptions towards the methodology and implementation **NMCES household interview**

**instruments** Gordon Scott Bonham,1981 **Qualitative Research Interviewing** Tom Wengraf,2001-06-25 This text provides a comprehensive resource for those concerned with the practice of semi structured interviewing the most commonly used interview approach in social research and in particular for depth biographic narrative interviewing the interview methods of choice in qualitative research **Pre-trial Juvenile Detention Screening Practices in Illinois** ,2004

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Connections Anne Young (RN.),Susan G. Taylor,Kathie McLaughlin Renpenning,2001 This new text brilliantly discusses theory and research the importance of the connection between the two and the inter linking cyclical connection between clinical practice research and theory Core chapters review major nursing theories research tools related to each theory review of researchconducted to support or advance each theory and ideas for continued research Finally the text includes select reliable and valid nursing theory research tools to be used for research More than just a theory and research text this valuable resource helps students in the research process make the connection between a real world clinical question nursing theory appropriate research tools and actual research Approach of linking theory to research and both to clinical nursing practice is of substantial importance to further growth and development of the scientific basis of nursing and to improved nursing care Summarization of key nursing theories and status report of each theory in its developmental process provides

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6a 4a 03

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web take place within the pump room transfer switch shall be specifically listed for fire pump service one transfer switch  
shall be dedicated to each fire pump see nfpa 20 03 chapter 9 6 4 10 8 3 1 and 10 8 2 3 u l f m listed built to nfpa 20 03  
standard chapter 10 please note to be located within sight of pump motor fire pump

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web when designing or installing electrical power supplies for fire pumps and their accessories you must apply special rules  
as listed in nfpa 70 the national electrical code nec and the standard for centrifugal fire pumps cfp nfpa 20

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diesel or steam the pump intake is either connected to the public underground water supply

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web jun 12 2021 according to the requirements of automatic alarm code it is controlled at the fire control room control near  
the fire hydrant pump in the water pump room the wiring diagram of one fire pump is used and one is prepared as an  
example the wiring diagram of the fire fighting water pump is as an example

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web 1 system consists of pump skid and control box control box on deluxe systems only 2 check that the motor is securely fastened to the skid 3 connect sprinkler piping to customer connection on pump skid 4 connect pump suction connection to water source 5 wire control power to pump skid 6 ensure correct voltage is applied

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web oct 10 2018 the feeder conductors to the fire pump and associated equipment are required to have an ampacity not less than 125 percent of the full load current flc rating of the fire pump motor s and pressure maintenance pump motor s plus 100 percent of associated accessory equipment

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web above in all three auto positions the pumps shall be stopped by hand only as it will be common practice to run the diesel and electrical fire pump at least once a week for a couple of minutes and to prevent any damage to the pumps a return pipe to the reservoir sized for approximately 35 of the pump s duty point flow is to be

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web nov 21 2022 figure 1 design process for configuring electrical service to a fire pump courtesy affiliated engineers inc determine fire pump power source coordinate with the fire protection engineer to determine pump requirements the normal source must be in accordance with one of the following nec article 695 3 determine reliability alternate

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web the electrical wiring between the fire pump controller and the pump motor shall be in rigid intermediate or liquid tight flexible metal conduit or type mi cable and meet the requirements of local codes

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