

HOW TO APPLY GENERAL TOLERANCE

STANDARD TOLERANCE GRADES ISO 286-1																																						
ST. NO.	BASIC SIZE (mm)		IT1	IT2	IT3	IT4	IT5	IT6	IT7	IT8	IT9	IT10	IT11	IT12	IT13	IT14	IT15	IT16	IT17	IT18																		
	ABOVE	UP TO																			TOLERANCES																	
																					MICROMETERS (µm)									MILLIMETERS (mm)								
1	-	3	0.8	1.2	2	3	4	6	10	14	20	30	40	60	0.1	0.14	0.2	0.3	0.5	0.8	ORANGE LIGHT																	
2	3	4	1	1.5	2.5	4	5	8	12	18	26	40	50	75	0.12	0.18	0.3	0.45	0.75	1.2	1.8	AGU'S LIGHT																
3	4	10	1	1.5	2.5	4	6	9	15	22	36	50	80	0.15	0.22	0.36	0.50	0.9	1.5	2.2	PURPLE LIGHT																	
4	10	18	1.2	2	3	5	8	12	18	27	43	70	110	0.18	0.27	0.43	0.7	1.1	1.8	2.7	ORANGE GREEN																	
5	18	30	1.5	2.5	4	6	9	15	23	35	54	84	130	0.21	0.33	0.51	0.84	1.3	2.1	3.3	RED LIGHT																	
6	30	60	1.5	2.5	4	7	11	18	28	43	67	100	150	0.25	0.38	0.57	1	1.6	2.5	3.8	RED LIGHT																	
7	60	90	2	3	5	8	13	20	30	45	70	100	150	0.3	0.45	0.7	1.1	1.8	3	4.5	DARK RED																	
8	90	120	2.5	4	6	10	15	23	35	54	84	130	200	0.36	0.54	0.81	1.4	2.2	3.6	5.4	PAN DARKER																	
9	120	180	3.5	5	8	12	18	28	40	63	100	150	250	0.45	0.68	1	1.6	2.5	4	6.3	ORANGE LIGHT																	
10	180	250	4.5	7	10	16	25	38	56	85	130	200	300	0.54	0.81	1.21	1.81	2.8	4.5	7.2	AGU'S LIGHT																	
11	250	315	6	9	12	18	27	40	60	90	130	200	300	0.63	0.95	1.4	2.1	3.2	4.8	9.5	PURPLE LIGHT																	
12	315	400	7	10	14	21	32	48	71	105	160	250	360	0.75	1.13	1.6	2.3	3.5	5.2	7.5	ORANGE GREEN																	
13	400	500	9	13	18	27	40	60	90	135	200	300	450	0.9	1.35	2	2.9	4	6	9	RED LIGHT																	
14	500	630	11	16	22	33	49	73	109	165	250	360	540	1.1	1.65	2.3	3.4	4.8	7	11	RED LIGHT																	
15	630	800	15	21	28	42	63	94	141	210	315	450	675	1.5	2.25	3.2	4.7	6.6	9	13.5	DARK RED																	
16	800	1000	20	28	36	54	81	120	180	270	400	600	900	2	3	4.2	6.3	8.8	12	18	PAN DARKER																	
17	1000	1250	25	36	48	72	108	162	240	360	540	810	1215	2.5	3.75	5.2	7.7	10.8	15	22.5	ORANGE LIGHT																	
18	1250	1600	35	50	68	100	150	225	330	500	750	1125	1680	3.5	5.25	7.3	10.8	15	22.5	33.6	AGU'S LIGHT																	
19	1600	2000	50	70	95	140	210	315	470	700	1050	1575	2360	5	7.5	10.5	15	21	30	45	PURPLE LIGHT																	
20	2000	2500	70	100	140	210	315	470	700	1050	1575	2360	3500	7	10.5	14.7	21	30	42	63	ORANGE GREEN																	
21	2500	3150	100	140	200	300	450	675	1000	1500	2250	3375	5025	10	15	21	30	42	60	84	RED LIGHT																	

TO CHOOSE IT GRADE FOR MANUFACTURING AND MAJOR STEPS TO BE FOLLOWED IN ISO 286-1 STANDARD CHART EXPLAINED WITH EXAMPLES

Standard Engineering Tolerance Chart

Jessica J Manson



Standard Engineering Tolerance Chart:

This book delves into Standard Engineering Tolerance Chart. Standard Engineering Tolerance Chart is a crucial topic that needs to be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Standard Engineering Tolerance Chart, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
 - Chapter 1: Introduction to Standard Engineering Tolerance Chart
 - Chapter 2: Essential Elements of Standard Engineering Tolerance Chart
 - Chapter 3: Standard Engineering Tolerance Chart in Everyday Life
 - Chapter 4: Standard Engineering Tolerance Chart in Specific Contexts
 - Chapter 5: Conclusion
2. In chapter 1, this book will provide an overview of Standard Engineering Tolerance Chart. This chapter will explore what Standard Engineering Tolerance Chart is, why Standard Engineering Tolerance Chart is vital, and how to effectively learn about Standard Engineering Tolerance Chart.
3. In chapter 2, this book will delve into the foundational concepts of Standard Engineering Tolerance Chart. This chapter will elucidate the essential principles that need to be understood to grasp Standard Engineering Tolerance Chart in its entirety.
4. In chapter 3, the author will examine the practical applications of Standard Engineering Tolerance Chart in daily life. This chapter will showcase real-world examples of how Standard Engineering Tolerance Chart can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Standard Engineering Tolerance Chart in specific contexts. This chapter will explore how Standard Engineering Tolerance Chart is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Standard Engineering Tolerance Chart. The final chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Standard Engineering Tolerance Chart.

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