

UNIT 22: PROGRAMMABLE LOGIC CONTROLLERS

Unit code: A/601/1625

QCF level: 4

Credit value:

15

OUTCOME 3 PART 1

This work covers part of outcome 3 of the Edexcel standard module:

Outcome 3 is the most demanding of the outcomes and can only be affectively studied with the use of suitable hardware and/or simulation software such as PneusimPro™ or Bytronics™ simulation software. An industrial background will also be of great benefit to students. **The work is continued in part 2 where more advanced programming is covered.**

SYLLABUS

3 Be able to apply programmable logic programming techniques

Write programs; use of ladder and logic diagrams; statement lists; Boolean algebra; function diagrams; graphical programming languages; production of a PLC

Advanced functions: less than; greater than;

binary to BCD conversion; proportional feedback control

Producing and storing text; contact labels; rung labels; programming lists; cross-referencing

Test and debug programs; forcing inputs, forcing outputs; changing data; comparing files (tapes, EPROM, disc); displayed error analysis

Associated elements: contacts; coils; timers; counters; override facilities; flip-flops; shift registers; sequencers

Learning outcomes On successful completion of this unit a learner will:	Assessment criteria for pass The learner can:
L03 Be able to apply programmable logic programming techniques	3.1 identify elements associated with the preparation of a programmable logic controller program 3.2 write programs using logic functions based on relay ladder logic 3.3 evaluate the range and type of advanced functions of programmable logic controllers 3.4 use and justify methods of testing and debugging hardware and software

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Unit 22 Programmable Logic Controllers Unit Code A 601

Daniel F McAuley



Unit 22 Programmable Logic Controllers Unit Code A 601:

Adopting the Melody of Term: An Emotional Symphony within **Unit 22 Programmable Logic Controllers Unit Code A 601**

In a global used by monitors and the ceaseless chatter of quick conversation, the melodic beauty and mental symphony developed by the prepared term usually diminish in to the background, eclipsed by the constant noise and disturbances that permeate our lives. However, set within the pages of **Unit 22 Programmable Logic Controllers Unit Code A 601** a charming literary prize filled with fresh feelings, lies an immersive symphony waiting to be embraced. Constructed by an outstanding musician of language, this captivating masterpiece conducts visitors on a psychological trip, skillfully unraveling the concealed tunes and profound affect resonating within each cautiously crafted phrase. Within the depths with this emotional assessment, we will examine the book is key harmonies, analyze its enthralling publishing fashion, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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