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Fuel Starvation

NOTICE

This Bulletin replaces Mercury Outboard Service Bulletin 99-5.

Models Affected

MERCURY/MARINER

1987 and later, 30 thru 250 HP, (with square fuel pump)

FORCE

1994-1-2 and later 40 thru 120 HP, 1997 and later 175 Sport Jet

It is important that fuel supply restrictions/vacuum levels do not exceed specification. High restrictions may result in the engine stalling at low speed, and/or a lean fuel condition at high RPM, that could cause non-warrantable engine damage. It is recommended to check fuel system vacuum on all new boats/engines being prepared for delivery to ensure customer satisfaction and engine durability.

Inspection/Test

The purpose of the following tests is to check the vacuum level required to draw fuel from the fuel tank to the pulse driven fuel pump, check for air leaks in the fuel supply system, and the condition of the pulse driven pump. The following items will be required to perform these tests.

- Short piece of clear hose 1/4" .250 (6.35mm) I.D.
- Vacuum gauge, (digital gauge is preferred) obtain locally
- "TEE" fitting that will fit 1/4" .250 (6.35mm) I.D. fuel hose
- Tubing clamp P/N 91-804062

Make vacuum gauge, "TEE" fitting, and hose connection as shown on page 2.

NOTE: Make the "TEE" fitting connection as close to the fuel pump as possible.

Wrc Bulletin 452

M Tight



Wrc Bulletin 452:

Reviewing **Wrc Bulletin 452**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is truly astonishing. Within the pages of "**Wrc Bulletin 452**," an enthralling opus penned by a highly acclaimed wordsmith, readers embark on an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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