

ZEPHUS PRECISIONS



**DATA CHARTS AND
REFERENCE TABLES
FOR DRAWING OFFICE
TOOLROOM & WORKSHOP**

65p

**METRIC REVISION
1976**

CONVERSION FACTORS

LENGTH

1 cm	= 0.3937 in	1 in	= 25.4 mm
1 m	= 3.2808 ft	1 ft	= 0.3048 m
1 km	= 0.6214 mile	1 mile	= 1.6093 km

WEIGHT

1 g	= 0.0353 oz	1 oz	= 28.35 g
1 kg	= 2.2046 lb	1 lb	= 0.4536 kg
1 tonne	= 0.9842 ton	1 ton	= 1.016 tonne

AREA

1 m ²	= 1.196 yard ²	1 in ²	= 645.2 mm ²
1 hectare	= 2.471 acre	1 yard ²	= 0.8361 m ²
		1 acre	= 0.4047 hectare
		1 sq mile	= 259 hectare

CAPACITY

1 cm ³	= 0.061 in ³	1 in ³	= 16.387 cm ³
1 m ³	= 1.358 yard ³	1 yard ³	= 0.7646 m ³
1 litre	= 1.761 pints	1 pint	= 0.57 litre
1 litre	= 0.22 gallons	1 gallon	= 4.5461 litre

VELOCITY

1 km/h	= 0.6215 miles/h	1 mile/h	= 1.609 km/h
1 m/s	= 3.2808 ft/s	1 ft/s	= 0.3048 m/s
Light 182,282 miles/s = 299,79 M m/s			

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STANDARD DRILL SIZES AND DECIMAL EQUIVALENTS

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	0.30	0.0075		1.70	0.0425		4.70	0.1180	80	.80
	0.32	0.0087		1.75	0.0445	1/16	4.80	0.1215	79	.78
	0.35	0.0089		1.80	0.0455	1/8	4.90	0.1250	78	.76
	0.38	0.0095		1.85	0.0470	3/16	5.00	0.1270	77	.74
	0.40	0.0100		1.90	0.0480	1/4	5.10	0.1290	76	.73
	0.42	0.0104		1.95	0.0495	5/16	5.20	0.1315	75	.72
	0.45	0.0112		2.00	0.0508	3/8	5.30	0.1340	74	.71
1/16	0.38	0.0150		2.50	0.0625		5.40	0.1365	73	.70
	0.42	0.0156		2.55	0.0640	1/2	5.50	0.1390	72	.69
	0.45	0.0165		2.60	0.0655	5/8	5.60	0.1415	71	.68
	0.48	0.0188		2.65	0.0670	3/4	5.70	0.1440	70	.67
	0.50	0.0197		2.70	0.0685	7/8	5.80	0.1465	69	.66
	0.52	0.0205		2.75	0.0700	1 1/8	5.90	0.1490	68	.65
	0.55	0.0217		2.80	0.0715	1 1/4	6.00	0.1515	67	.64
	0.58	0.0234		2.85	0.0730	1 3/8	6.10	0.1540	66	.63

SIZE AND LETTER SIZES

STANDARD SIZES			STANDARD SIZES			STANDARD SIZES			DIN LET. SY. N.	ISO MET. SY. N.
IN.	M.M.	Dec.	IN.	M.M.	Dec.	IN.	M.M.	Dec.		
	6.75	0.2425		12.40	0.4961		19.00	0.7480	50	4.80
1/8	6.80	0.2448		12.50	0.5000	1/8	19.10	0.7519	49	4.75
	6.90	0.2500		12.60	0.5049	1/4	19.20	0.7558	48	4.70
	7.00	0.2552		12.70	0.5098	3/8	19.30	0.7597	47	4.65
	7.10	0.2604		12.80	0.5147	1/2	19.40	0.7636	46	4.60
	7.20	0.2656		12.90	0.5196	5/8	19.50	0.7675	45	4.55
	7.30	0.2708		13.00	0.5245	3/4	19.60	0.7714	44	4.50
	7.40	0.2757		13.10	0.5294	7/8	19.70	0.7753	43	4.45
	7.50	0.2806		13.20	0.5343	1	19.80	0.7792	42	4.40
	7.60	0.2855		13.30	0.5392	1 1/8	19.90	0.7831	41	4.35
	7.70	0.2904		13.40	0.5441	1 1/4	20.00	0.7870	40	4.30
	7.80	0.2953		13.50	0.5490	1 3/8	20.10	0.7909	39	4.25
	7.90	0.3002		13.60	0.5539	1 1/2	20.20	0.7948	38	4.20
	8.00	0.3051		13.70	0.5588	1 3/4	20.30	0.7987	37	4.15
	8.10	0.3100		13.80	0.5637	1 7/8	20.40	0.8026	36	4.10
	8.20	0.3149		13.90	0.5686	2	20.50	0.8065	35	4.05
	8.30	0.3198		14.00	0.5735	2 1/8	20.60	0.8104	34	4.00
	8.40	0.3247		14.10	0.5784	2 1/4	20.70	0.8143	33	3.95
	8.50	0.3296		14.20	0.5833	2 3/8	20.80	0.8182	32	3.90
	8.60	0.3345		14.30	0.5882	2 1/2	20.90	0.8221	31	3.85
	8.70	0.3394		14.40	0.5931	2 3/4	21.00	0.8260	30	3.80
	8.80	0.3443		14.50	0.5980	3	21.10	0.8299	29	3.75
	8.90	0.3492		14.60	0.6029	3 1/8	21.20	0.8338	28	3.70
	9.00	0.3541		14.70	0.6078	3 1/4	21.30	0.8377	27	3.65
	9.10	0.3590		14.80	0.6127	3 3/8	21.40	0.8416	26	3.60
	9.20	0.3639		14.90	0.6176	3 1/2	21.50	0.8455	25	3.55
	9.30	0.3688		15.00	0.6225	3 3/4	21.60	0.8494	24	3.50
	9.40	0.3737		15.10	0.6274	4	21.70	0.8533	23	3.45
	9.50	0.3786		15.20	0.6323	4 1/8	21.80	0.8572	22	3.40

SIZE AND LETTER SIZES

Zeus Engineering Booklet

Sabine Zange



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Table of Contents Zeus Engineering Booklet

1. Understanding the eBook Zeus Engineering Booklet
 - The Rise of Digital Reading Zeus Engineering Booklet
 - Advantages of eBooks Over Traditional Books
2. Identifying Zeus Engineering Booklet
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Zeus Engineering Booklet
 - User-Friendly Interface
4. Exploring eBook Recommendations from Zeus Engineering Booklet
 - Personalized Recommendations
 - Zeus Engineering Booklet User Reviews and Ratings
 - Zeus Engineering Booklet and Bestseller Lists
5. Accessing Zeus Engineering Booklet Free and Paid eBooks

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 - Zeus Engineering Booklet eBook Subscription Services
 - Zeus Engineering Booklet Budget-Friendly Options
6. Navigating Zeus Engineering Booklet eBook Formats
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 - Highlighting and Note-Taking Zeus Engineering Booklet
 - Interactive Elements Zeus Engineering Booklet
 8. Staying Engaged with Zeus Engineering Booklet
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Zeus Engineering Booklet
 9. Balancing eBooks and Physical Books Zeus Engineering Booklet
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Zeus Engineering Booklet
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Zeus Engineering Booklet
 - Setting Reading Goals Zeus Engineering Booklet
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Zeus Engineering Booklet
 - Fact-Checking eBook Content of Zeus Engineering Booklet
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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