UCCNC software

RUN | TOOLPATH | OFFSETS | TOOLS | CONFIGURATION | DIAGNOSTICS | CAM | HELP

MACHINE COORDS | ZERO ALL

X 8.6200
Y 8.2050
Z -2.0000
A 0.0000
B 0.0000
C 0.0000

HOME ALL

F_{SET} 900.0 F_{ACT} 900.0   100%
S_{SET} 5000.0 S_{ACT} 0.0   100%

G54 | G55 | G56   GOTO ZERO
G57 | G58 | G59   P1 | P2 | P3

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MDI

ACTIVE G1|G90

ACTUAL LINE
70

RUN FROM HERE

DWELL TIME: 0
TOOL: 0

Cycle start.
Cycle stop.
Cycle start.
Cycle start.

00:00:47

OVERRIDE LIMITS

Profile:Default

OFFLINE MODE

CYCLE START

SINGLE LINE

FEED HOLD

CYCLE STOP

RESET

ISO

N340 G1Y17.507F900.
N340 G2X17.25Y16.707I-0.8J0.F1350.
N380 G1X13.25F900.
N386 G3X11.05Y14.507I0.J-2.2F660.
N380 G1Y14.007F900.
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