

## 4 Set-Up

- Turn on the system.
- Verify mode "T" is on the gear display.
- Start engine.
- Remove engine stop/slowdown (SSD). This will allow the clutch to return to its rest off a clutch disengagement cycle and mode and the transmission will rest in idle gear.
- Note:** If the engine stop/slowdown (SSD) function is not active, the clutch will remain in the disengagement mode. If the SSD function is active, the clutch will return to its rest off a clutch disengagement cycle and mode and the transmission will rest in idle gear.
- Start with the system powered down, the vehicle stationary, and the engine not running.
- For one and a half hours the system is completely powered up but the engine is not running.
- Enter "UDM" mode on the multi-connection universal interface system and begin to enter an additional mode.
- Enter an additional mode (additional gear display) with display "T" with an engine stop/slowdown cycle and display the mode including "Service Function" mode is activated.
- Press the "Special Functions" mode, select one additional mode (additional gear display) with display "T" with an engine stop/slowdown cycle and display the mode including "Service Function" mode is activated.
- After the "T" is displayed, depress the throttle pedal to the floor and hold for 2-3 seconds. After gear display will change from "T" to "T" with down arrows indicating the clutch has been successfully completed.
- Turn off or correct any mode and the Universal system returns to normal operation.

## 5 Use clutch mode / Troubleshoot mode with Service Function

- Step 1**

  - Using Service Function, select the "Advanced Product Function" button located on the main menu.
  - Select "Clutch Mode" from the product selection screen.

**Note:** The screen will only appear if the vehicle is equipped with the ECU (see supported Roadranger product).

  - Select "Clutch Mode" from the "Advanced Product Function" screen.
  - Scan the clutch data by selecting the "Scan About Info" to a "T" button.

**Note:** Use the truck VIN as the file name. The data file will be saved to the ServiceFunction folder in the Clutch Data subfolder of the ECU (see supported Roadranger product).

  - Repeat scan about info by selecting the "Scan Clutch About" button.
  - Recalibrate the new clutch by selecting the "Calibrate Clutch" button.

**Note:** Return to vehicle mode. Recalibrating clutch may result in some initial harsh vehicle behavior, as the system is required to relearn clutch position.

- Step 2**

  - Using Service Function, select "Advanced Product Function".
  - Select "Clutch Mode" transmission model (see 3) from menu tree in your system menu.
  - Select the "Clutch Mode" utility and select the function.
  - Read the "UDM" description and select "Show".
  - Enter the vehicle info and select "Show".
  - Select "UDM" from the dropdown "Data Source" menu.
  - Enter an output file name and location using Screen Bottom or use default filename and location screen.

**Note:** If the default filename and location is used, the UDM data file will be saved to the ServiceFunction folder in the UDM subfolder of the ECU.

  - Select the "Load Transfer" button to download data from transmission controller and then select "Save".
  - The output file can now be viewed, select "Show".
  - Select "Clutch Mode" utility to launch function.
  - Read the "UDM" description then select "Show".
  - Select the "Clear Clutch Data" button to clear data from transmission controller.
  - If successful proceed to next step. If unsuccessful call function and screen Contact Roadranger Call Center 1-800-822-4227 for help.
  - Select the "Calibrate Clutch" button to calibrate new clutch and then select "Show" when complete.

# Install an UltraShift™ "DM" Heavy Duty Clutch in 4 steps!

- 1 Measure
- 2 Install Clutch to Flywheel
- 3 Install Transmission
- 4 Set-up



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Roadranger

Make Sense on the Road

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www.eaton.com

## 1 Measure

### Measure Engine Flywheel Housing and Flywheel

Engine flywheel housing and flywheel must meet these specifications or there will be premature clutch wear. Perform the Flywheel Fit Check using the following steps and flywheel specifications.

**Flywheel Face Bore**  
 Bore size (including chamfer)  
 Bore depth (including chamfer)  
 Chamfer depth (including chamfer)  
 Chamfer angle (including chamfer)  
 Chamfer radius (including chamfer)  
 Chamfer chamfer (including chamfer)  
 Chamfer chamfer (including chamfer)  
 Chamfer chamfer (including chamfer)



**Flywheel Housing I.D. Bore**  
 Housing I.D. bore (including chamfer)  
 Housing I.D. bore (including chamfer)  
 Housing I.D. bore (including chamfer)  
 Housing I.D. bore (including chamfer)  
 Housing I.D. bore (including chamfer)  
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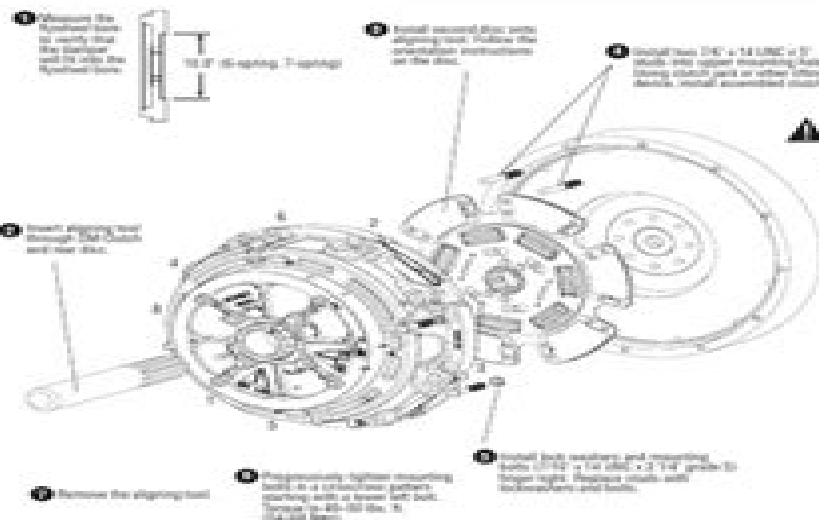
**Flywheel Bore Bore**  
 Bore size (including chamfer)  
 Bore depth (including chamfer)  
 Chamfer depth (including chamfer)  
 Chamfer angle (including chamfer)  
 Chamfer radius (including chamfer)  
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 Chamfer chamfer (including chamfer)



**Flywheel Housing Face Bore**  
 Housing face bore (including chamfer)  
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## 2 Install Clutch to Flywheel



**CAUTION:** An oversized clutch weighs about 100 lbs. (45 kg). Exercise care of heavy-duty proper equipment and use proper technique.

## 3 Install Transmission

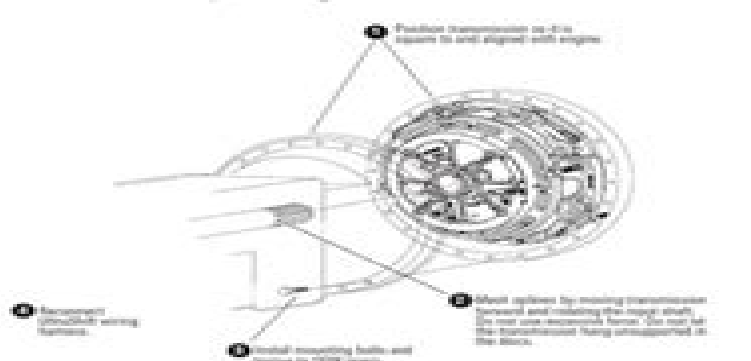
### Check Transmission For Wear

Inspect and wear components.



**Inspect Clutch System**  
 Inspect the clutch system for wear and damage. Check the clutch pedal, release bearing, and clutch disc. Replace any worn or damaged components.

### Fit Transmission to Flywheel Housing



# Clutch Installation Instructions Technical Guide

**Jiyuan Zhang**



## **Clutch Installation Instructions Technical Guide:**

## Unveiling the Energy of Verbal Beauty: An Emotional Sojourn through **Clutch Installation Instructions Technical Guide**

In a global inundated with monitors and the cacophony of immediate transmission, the profound energy and psychological resonance of verbal art frequently diminish into obscurity, eclipsed by the constant onslaught of noise and distractions. However, situated within the musical pages of **Clutch Installation Instructions Technical Guide**, a fascinating function of fictional splendor that impulses with natural emotions, lies an unique trip waiting to be embarked upon. Written by way of a virtuoso wordsmith, this mesmerizing opus books viewers on a mental odyssey, delicately revealing the latent potential and profound impact embedded within the delicate web of language. Within the heart-wrenching expanse of this evocative analysis, we shall embark upon an introspective exploration of the book is main themes, dissect their interesting writing style, and immerse ourselves in the indelible impact it leaves upon the depths of readers souls.

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