

**ArcelorMittal Gipuzkoa, S.L.U.**  
**ArcelorMittal Europe – Long Products**  
 CARRETERA MADRID - IRUN, KM. 419  
 20212 OLABERRIA (Gipuzkoa)  
 TELEF. (943) 80.50.00 - FAX (943) 88.04.04



**ArcelorMittal**

## MILL TEST CERTIFICATE

**BER P-24911**

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|---|-------------------------|---|-----------------|
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| SHIPPED AND CERTIFIED BY  |                         | CREDIT NUMBER   | PORT OF LOADING |
| ARCELORMITTAL BERGARA<br>CIBARRA, 6<br>20570 BERGARA (Gipuzkoa)<br>TELEF. (943) 75.19.40 - FAX (943) 765243 |                         |   | PASAJES, SPAIN  |
|   |                         | PORT OF DISCHARGE   | VESSEL          |
|   |                         | BUENOS AIRES (R.A.)   | PANAGIA         |
| OUR REFERENCE   | CONTRACT NUMBER         | ORDER NUMBER  | DATE            |
| P1704509  | 06-E-42635 / 1100357012 | AR Q3 SIDERSA 470 MT  | 28/08/2014      |

VISAS

| SIZE          | LENGTH | BUNDLES | PIECES BUNDLES | TOTAL PIECES | WEIGHT BUNDLES | TOTAL WEIGHT | HEAT  |
|---------------|--------|---------|----------------|--------------|----------------|--------------|---|
| +YELLOW       |        |         |                |              |                |              |   |
| UPN 140       | 12     | 70      | 18             | 1260         | 3446           | 241.245      | 342952,342953,342954,<br>342955,342956,342957 |
| TOTAL BUNDLES |        | 70      |                | TOTAL WEIGHT |                | 241.245 Kg.  |   |

| A02 EN 10204/3.1 |             | A03   |     |     |      |      |      |  |           |                              |                 |                                   |       |         |         |         |            |
|------------------|-------------|---|-----|-----|------|------|------|--|-----------|------------------------------|-----------------|-----------------------------------|-------|---------|---------|---------|------------|
|                  |             | F.26 IRAM-IAS U 500-503                             |     |     |      |      |      | (901-902-903)                                  |           |                              |                 |                                   |       |         |         |         |            |
| MATERIAL SIZE    | COLADA HEAT | COMPOSICIÓN QUÍMICA (%)<br>CHEMICAL COMPOSITION (%) |     |     |      |      |      | PROPIEDADES MECÁNICAS<br>MECHANICAL PROPERTIES |           |                              |                 | FLEXIÓN POR CHOQUE<br>IMPACT TEST |       |         |         |         |            |
|                  |             | C   | Mn  | Si  | P    | S    | N    | ReH<br>MPa                                     | Rm<br>MPa | A%<br>LO=5,65V <sub>50</sub> | Doblad.<br>180° | °C                                | KV300 | V1<br>J | V2<br>J | V3<br>J | Media<br>J |
| UPN-140          | 342952      | .11   | .65 | .21 | .017 | .019 | .011 | 331  | 474       | 34,1                         |                 |                                   |       |         |         |         |            |
| UPN-140          | 342953      | .09   | .64 | .18 | .019 | .028 | .010 | 304  | 462       | 38,3                         |                 |                                   |       |         |         |         |            |
| UPN-140          | 342954      | .09   | .60 | .17 | .019 | .021 | .011 | 324  | 451       | 32,4                         |                 |                                   |       |         |         |         |            |
| UPN-140          | 342955      | .08   | .58 | .18 | .018 | .027 | .011 | 324  | 450       | 35,3                         |                 |                                   |       |         |         |         |            |
| UPN-140          | 342956      | .10   | .61 | .19 | .013 | .023 | .012 | 316  | 443       | 32,7                         |                 |                                   |       |         |         |         |            |
| UPN-140          | 342957      | .10   | .60 | .16 | .016 | .021 | .010 | 314  | 452       | 35,2                         |                 |                                   |       |         |         |         |            |

### 6 análisis

001: Certificamos que los aceros arriba indicados han sido satisfactoriamente probados de acuerdo con la especificación.  
 Inspection - We hereby certify that the above steels have been satisfactorily tested in accordance with the specification.

002: Marca AENOR

Responsable del Departamento de Calidad 491



Amagola Leizola

# Arcelormittal Pan Test

**Lei Huang**



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## **Table of Contents Arcelormittal Pan Test**

1. Understanding the eBook Arcelormittal Pan Test
  - The Rise of Digital Reading Arcelormittal Pan Test
  - Advantages of eBooks Over Traditional Books
2. Identifying Arcelormittal Pan Test
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Arcelormittal Pan Test
  - User-Friendly Interface
4. Exploring eBook Recommendations from Arcelormittal Pan Test
  - Personalized Recommendations

- Arcelormittal Pan Test User Reviews and Ratings
- Arcelormittal Pan Test and Bestseller Lists
- 5. Accessing Arcelormittal Pan Test Free and Paid eBooks
  - Arcelormittal Pan Test Public Domain eBooks
  - Arcelormittal Pan Test eBook Subscription Services
  - Arcelormittal Pan Test Budget-Friendly Options
- 6. Navigating Arcelormittal Pan Test eBook Formats
  - ePub, PDF, MOBI, and More
  - Arcelormittal Pan Test Compatibility with Devices
  - Arcelormittal Pan Test Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Arcelormittal Pan Test
  - Highlighting and Note-Taking Arcelormittal Pan Test
  - Interactive Elements Arcelormittal Pan Test
- 8. Staying Engaged with Arcelormittal Pan Test
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Arcelormittal Pan Test
- 9. Balancing eBooks and Physical Books Arcelormittal Pan Test
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Arcelormittal Pan Test
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Arcelormittal Pan Test
  - Setting Reading Goals Arcelormittal Pan Test
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Arcelormittal Pan Test
  - Fact-Checking eBook Content of Arcelormittal Pan Test

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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weß zunehmend wird erkannt daß die kostenrechnung in der unternehmensorganisation auch dazu genutzt werden kann entscheidungen dezentraler entscheidungsträger zu beeinflussen damit diese eher die ziele des gesamtunternehmens verfolgen und nicht