

Product HES Office

HES

<i>HES</i> D 0001-99		GENERAL TOLERANCES (CUTTING WORK)
C	REV4	

1. SCOPE

This standard specifies the tolerances for dimensions of metallic material products to be cut, when no symbol or numerical indication is given on drawings.

2. GRADES

Dimensional and angular tolerances shall be classified into grades 1 and 2.

3. DIMENSIONAL AND ANGULAR TOLERANCES**3.1 Dimensional Tolerances for General Areas****3.1.1 Tolerances for holes and shafts(*1)**

Unit: mm

Nominal Dimension		1.0 to 10		Over 10 to 100		Over 100 to 500		Over 500	
		Hole	Shaft	Hole	Shaft	Hole	Shaft	Hole	Shaft
Toler- ance	Grade	+0.2	0	+0.3	0	+0.5	0	+1.0	0
	1	0	-0.2	0	-0.3	0	-0.5	0	-1.0
	Grade	+0.4	0	+0.6	0	+1.0	0	+2.0	0
	2	0	-0.4	0	-0.6	0	-1.0	0	-2.0

Note (*1) The holes and shafts referred to in 3.1. are limited to those having areas which can be measured internally and externally.

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JE Gale



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Table of Contents Honda Engineering Standards Hes

1. Understanding the eBook Honda Engineering Standards Hes
 - The Rise of Digital Reading Honda Engineering Standards Hes
 - Advantages of eBooks Over Traditional Books
2. Identifying Honda Engineering Standards Hes
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Honda Engineering Standards Hes
 - User-Friendly Interface
4. Exploring eBook Recommendations from Honda Engineering Standards Hes
 - Personalized Recommendations
 - Honda Engineering Standards Hes User Reviews and Ratings

- Honda Engineering Standards Hes and Bestseller Lists
- 5. Accessing Honda Engineering Standards Hes Free and Paid eBooks
 - Honda Engineering Standards Hes Public Domain eBooks
 - Honda Engineering Standards Hes eBook Subscription Services
 - Honda Engineering Standards Hes Budget-Friendly Options
- 6. Navigating Honda Engineering Standards Hes eBook Formats
 - ePub, PDF, MOBI, and More
 - Honda Engineering Standards Hes Compatibility with Devices
 - Honda Engineering Standards Hes Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Honda Engineering Standards Hes
 - Highlighting and Note-Taking Honda Engineering Standards Hes
 - Interactive Elements Honda Engineering Standards Hes
- 8. Staying Engaged with Honda Engineering Standards Hes
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Honda Engineering Standards Hes
- 9. Balancing eBooks and Physical Books Honda Engineering Standards Hes
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Honda Engineering Standards Hes
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Honda Engineering Standards Hes
 - Setting Reading Goals Honda Engineering Standards Hes
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Honda Engineering Standards Hes
 - Fact-Checking eBook Content of Honda Engineering Standards Hes
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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