

# Making Box Joints



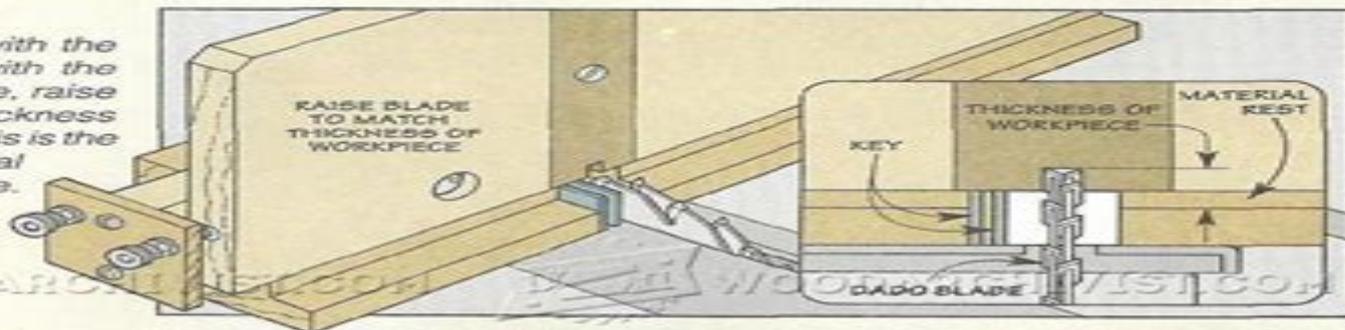
Basically, there are only two requirements for making box joints. Perfect spacing between the pins and slots. And getting the ends of the pins flush with the side of the adjoining piece, see photo above.

Using the micro-adjustable box joint jig shown on page 6 solves the first problem — cutting identically spaced pins and slots. (For more on adjusting the box joint jig, refer to Steps 2 and 3 below.)

**FLUSH PINS.** But to solve the second part of the problem (getting the ends of the pins flush with the sides) there are two things you'll need to take into account: the *length* of the pins and

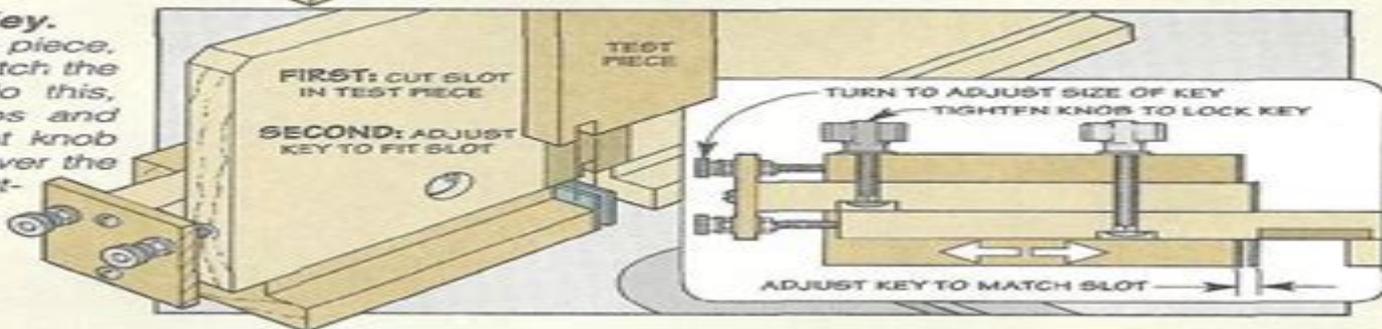
## Step 1: Raise Blade.

To produce a box joint with the ends of the pins flush with the side of the adjoining piece, raise the blade to match the thickness of the workpiece. Note: This is the distance from the material rest to the top of the blade.



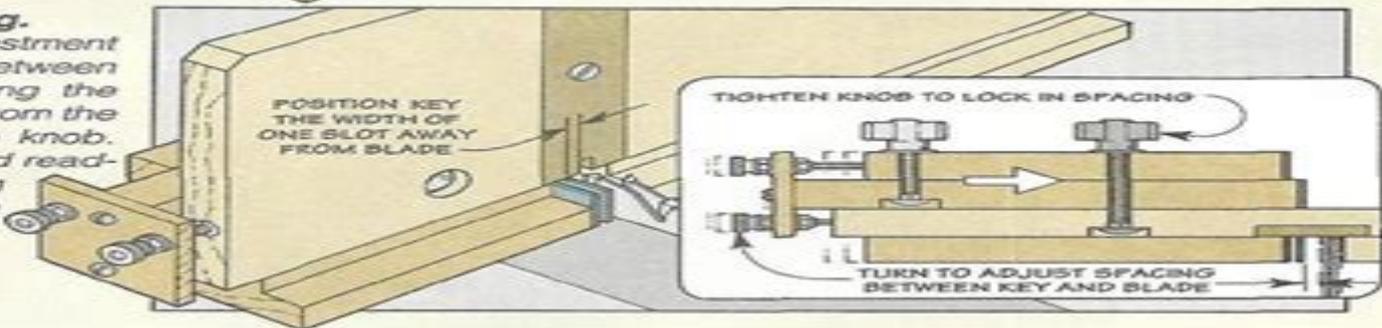
## Step 2: Set Width of Key.

Using a slot cut in a test piece, the key is adjusted to match the width of the slot. To do this, loosen the locking knobs and turn the back adjustment knob until the slot fits snugly over the key. Then tighten the outside locking knob.



## Step 3: Adjust Spacing.

Now turn the front adjustment knob to set the spacing between the slots. After positioning the key the width of one slot from the blade, tighten the inside knob. Then make a test joint and readjust if necessary. Moving the key closer to the blade loosens the joint. Moving it away tightens the fit.



# Box Joint Jig Plans

**H Kauffman**



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